Gas sensing of partially oxidized Ti₃C₂T_x MXene in an argon atmosphere

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amount of TiO₂ decoration is being carried out by annealing the Ti₃C₂T_x MXene in an argon atmosphere at 550 °C for 6 h. The X-ray diffraction pattern shows successful removal of Al layer and TiO₂ decoration on Ti₃C₂T_x MXene surface which is well supported by field emission scanning electron microscope images. Due to TiO₂ decoration, MXene shows semiconducting behavior, and the corresponding bandgap is ~3.2 eV. TiO₂ decorated MXene sample shows the negative responses in presence of CH₄, H₂, and NO₂ gases at 100 °C. The sample shows a better response for NO₂, which is ~77 and ~12 times higher at 50 ppm compared to that of CH₄ and H₂. At 100 °C, the sample can detect ~5 ppm of NO₂ gas, which shows low-temperature sensor responses compared to that of conventional metal oxide semiconductor (200- 400 °C) sensors.

Keywords: Ti₃C₂T_x MXene, Oxidation, TiO₂, Gas sensing, NO₂ selective

INTRODUCTION

Due to the modernization of society and industrial growth, the environment is being polluted by combustible, flammable, and toxic gases.¹⁻³ Hence, there is an urgent need to accurately monitor the levels of gases in the ambiance to ensure good health and safety of the living world. Gas sensors have the capabilities to detect the gases and quantify their concentrations.⁴ Depending on working principle, different types of sensors are available, which include an electrochemical sensor, infrared sensor, ultrasonic sensor, and chemiresistive sensor. Among these, chemiresistive sensors are widely used because of portability, low cost, and long-term stability.⁵ In chemiresistive sensors, a change in electrical resistance happens due to chemical reactions, when target gases are adsorbed on the surface of the sensing

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material.⁶ Semiconductor metal oxides (TiO₂, SnO₂, In₂O₃, ZnO, CuO, etc.⁷⁻⁹) have been extensively used as a chemiresistive sensor, but they suffer from some critical problems such as high operating temperature (200-400 °C),^{7,10} low electrical conductivity, and limited selectivity.¹¹ Hence, to resolve these problems, novel materials such as two-dimensional (2D) systems are being explored. The 2D materials have a very high surface area to volume ratio that provides more reactive sites for effective adsorption of target gas molecules and has a strong ability to transduce the interaction to an electrical signal.^{12,13} Further, the surfaces can be functionalized with a variety of chemical groups to enhance selectivity towards a specific target gas. From the design perspective, 2D materials can easily be integrated with planer electronic devices which leads to their use as promising high-sensitive gas sensors.¹⁴

Among the recently discovered 2D materials, transition metal carbides and carbon nitrides called MXenes are gaining immense interest in almost every field including in gas sensor devices.¹⁵ MXene is derived from *MAX* phase (*M* denotes early transition materials such as Ti, Sc, Hf; *A* denotes group III A or IV A elements, and *X* denotes carbon, nitrogen, or carbon and nitrogen together) materials by selective removal of strongly bonded *A* layers.¹⁶⁻¹⁸ The chemical formula of MXene is $M_{n+1}X_nT_x$ (*n* = 1, 2, 3, ...), where T_x denotes the surface terminated functional

groups such as -F, -O, and -OH.¹⁹ The functional groups are randomly attached to the surface at the time of synthesis and its concentration/ratio can be controlled by changing the synthesis procedure.²⁰ MXenes also have high electrical conductivity and show strong hydrophilicity due to the surface terminated functional groups.^{21,22} This unique combination makes them suitable for highly sensitive gas sensors. The high coverage of functional groups allows strong binding with analytes, whereas high metallic conductivity leads to a low noise.13 Among the 2D MXenes, $Ti_3C_2T_x$ has been explored both theoretically and experimentally for gas sensing applications.¹⁵ It is mainly used for volatile organic compounds (VOCs) such as acetone, ethanol, methanol, isopropanol, etc.^{13,15,23} However, it is yet to be explored for combustible, flammable, and toxic gases. To make the MXene materials sensitive to these gases, different types of strategies such as hydrothermally treatment, composite formation, annealing the materials at different temperatures and atmospheres have been adopted.^{20,24-26} In this work, we have treated the MXene in argon atmosphere so that it can be partially converted to semiconducting TiO2 nanoparticles which is a very good chemiresistive sensor. The partial decoration of TiO₂ nanoparticles helps to detect the aforementioned gases and we observe a good response behavior at low temperature ~100 C° for NO2 gas as compared to that of well-known metal oxide semiconductor sensor.

EXPERIMENTAL

1 gm of Titanium Aluminum Carbide (Ti₃AlC₂) was added to 20 ml of HF solution (48%) with continuous stirring at room temperature for 10 minutes to avoid overheating due to exothermic reaction. Stirring was continued for 24 h and then the mixture was washed with DI water several times through a centrifugation and decantation process until the *pH* reached ~ 6-7. The collected sediment was washed with isopropyl alcohol 2 times and dried overnight at room temperature in a vacuum chamber. The sample was denoted as Ti₃C₂T_x -24. Thereafter the Ti₃C₂T_x -24 sample was heated at 550 °C for 6 h in an argon atmosphere and named as Ti₃C₂T_x -24 - 550.

Characterization

The crystallinity of the samples was characterized by an X-ray diffractometer (Bruker D8 Discover AXS) using CuK_{α} (1.54 Å) radiation in 2 θ range 8 to 45°. Morphology and elemental compositions of the samples are analyzed by field emission scanning electron microscope (FESEM; FEI Inspect F50) attached with an energy dispersive X-Ray (EDX) detector. The bandgap of the samples is measured using diffuse reflectance spectroscopy carried out by Perkin Elmer LAMBDA 950 UV-VIS-NIR spectrophotometer. Fourier Transform Infrared Spectroscopy (FTIR) analysis was done by a BRUKER RFS system.

To make the devices for gas sensing measurement, 20 mg of the annealed powder was taken and mixed with 20 μ L of Nafion solution and 0.5 mL of anhydrous ethanol and ultrasonicated for about ~30 minutes. The slurry was deposited on an aluminum substrate connected with a screen-printed, interdigitated patterned gold electrode (dropsens).

RESULTS AND DISCUSSION

Figure 1 shows the XRD patterns of Ti_3AlC_2 , $Ti_3C_2T_x$ - 24, and $Ti_3C_2T_x$ - 24 - 550 samples in 20 range from 8 to 45 ° with a step size of 0.02°. The (002), (004), (101), (103), and (104) peaks correspond to the MAX phase of Ti₃AlC₂.²⁷ However, there is a small presence of TiC compounds corresponding to (111) and (200) peaks at 36.0° and 41.7°, which remain as residue of precursor ²⁸. After 24 h HF etching, the main peak (104) at ~38.8 ° disappears completely and on the same time (002) and (004) peaks broaden and shifted to lower 2θ values, which indicates the removal of the Al layers and increase of the interplanar spacing ¹⁹ and confirms the synthesis of 2D $Ti_3C_2T_x$ MXene. (111) and (200) peaks of TiC remain because it is difficult to remove by HF etching 29,30 . Heating the Ti₃C₂T_x - 24 sample in an argon atmosphere at 550 °C for 6 h with a ramp rate of 2.5 °C/min shows a TiO₂ (101) peak (25.32 °), which corresponds to the anatase phase.^{31,32} When multilayer MXene are heated in the argon atmosphere the water molecules present in between the MXene layers react with the MXene surface and TiO₂ is formed on the surface. This is also observed by the reduced intensity of (002) peak, it happens as interlayer spacing reduces by the removal of water molecules.14



Figure 1. XRD pattern of Ti_3AlC_2 , $Ti_3C_2T_x$ - 24, and $Ti_3C_2T_x$ - 24 - 550 samples respectively.

The morphology of the samples investigated through FESEM is shown in Figure 2. Figure 2(a) is the FESEM image of the Ti₃AlC₂ MAX phase which reveals a compact 3D layered structure. After 24 h HF etching, Al layers are removed, and it becomes an accordion-like multilayer 2D Ti₃C₂T_x MXene. EDX shows Al presence in Ti₃AlC₂ is ~ 9.7% (Figure (2 (d))), while after HF etching it becomes ~1.7% (Figure (2 (e))), which signifies Al layers are removed and multilayer Ti₃C₂T_x MXene is synthesized successfully, which is well supported by XRD results. EDX also shows that O and F elements are present in multilayer Ti₃C₂T_x - 24 - 550 sample (Figure 2(c)) shows smaller particles

on the surface of $Ti_3C_2T_x$ MXene, which are TiO_2 and it is formed due to annealing in an argon atmosphere. The oxygen of water molecules presents in between the layers react with Ti of $Ti_3C_2T_x$ MXene and due to oxidation, some portion of MXene is converted into TiO₂.



Figure 2 (a, b, and c) FESEM images of Ti₃AlC₂, Ti₃C₂T_x - 24, and Ti₃C₂T_x - 24 - 550 samples respectively, and (d, and e) EDX of Ti_3AlC_2 and $Ti_3C_2T_x$ - 24 samples.

The Tauc plots obtained from the diffuse reflectance spectroscopy (DRS) data of Ti_3AlC_2 , and $Ti_3C_2T_x$ - 24 samples (Figure 3(a)) show metallic behavior, which is well supported with reported value.³³ The metallic behavior is characterized by reasonably high reflectance in the entire range of wavelengths. This originates from the higher conductivity of the MXene samples. Annealing at argon atmosphere results in TiO₂ decoration on the surface of MXene which leads to the semiconducting nature of partially oxidized MXene ($Ti_3C_2T_r$ - 24 - 550) and bandgap become ~3.20 eV. This is evident by the absorption edge in the Tauc plot and close to the reported values.34,35

Figure 3 (b) shows the FTIR spectra of Ti_3AlC_2 , $Ti_3C_2T_x$ - 24, and $Ti_3C_2T_x$ - 24 - 550 samples respectively. For all the samples the vibration in between 500 - 680 cm⁻¹ arises due to Ti-C stretching vibration denotes a very minute change in the internal atomic structure of Ti₃C₂ layers even after HF etching and annealing the sample at 550 °C.^{36,37} The evidence of surface terminated functional groups (-O, -F, and -OH) in MXene are observed by the vibration in the range ~910-1180 cm⁻¹ and ~145-1330 cm⁻¹ corresponds to C-O and C-F stretching vibration and the vibration from 1380 cm⁻¹ to higher wavenumber corresponds to -O-H bending bands 36,38,39. The vibration at ~590 cm⁻¹ corresponds to Ti-O stretching vibration due to the formation of TiO₂ particles on the edge and surface of Ti₃C₂T_x MXene.⁴⁰

Gas sensing experiments are performed in a sealed chamber fitted with X-Y-Z manipulators, sample heating stage, electrical probes, and gas injection and ejection ports as shown in Figure 4. The amount of gas injected into the chamber was controlled by using Mass Flow Controllers and the concentration was further reduced by mixing with zero air. The experiment is carried out at 100 °C. The gas sensing characteristics were quantified by measuring the change in resistance to gas exposure with respect to carrier gas (zero air).



Figure 3. (a) Tauc plot of DRS data and (b) FTIR of Ti₃AlC₂, $Ti_3C_2T_x$ - 24, and $Ti_3C_2T_x$ - 24 - 550 samples respectively.

Gas injection and ejection ports, Ti3C2Tx-24-550 drop casted on substrate



Sample stage with heating/cooling arrangements

Figure 4. Gas sensing chamber fitted with sample heating stage, electrical probes, and gas injection and ejection ports.

Figure 5(a) shows the gas sensing curves of $Ti_3C_2T_x$ - 24 - 550 sample for 50 ppm of the target gases such as methane (CH_4) , hydrogen (H₂), and nitrogen dioxide (NO₂). The sample shows a decrease in resistance for all the gases (CH₄, and NO₂) irrespective of their reducing (CH₄ and H₂) and oxidizing (NO₂) nature. Response /recovery time (time taken to change the resistance ~90%) and sensor response (R) is calculated by (R_{g} - R_a / R_a , where R_g is the resistance in presence of gas and R_a is the resistance in presence of air.



Figure 5. (a) Gas sensing (change in resistance (normalized)vs time (Sec)) curves for $Ti_3C_2T_x - 24 - 550$ samples at 100 °C for CH₄, H₂, and NO₂ gases, Figure 5 (b) Gas sensing (change in resistance (normalized)vs time (Sec)) curves for $Ti_3C_2T_x - 24 - 550$ samples at 100 °C for different concentration of NO₂ gas.

Table 1: Response time, recovery time, and sensor responses for 50 ppm at 100 °C for CH₄, H₂, and NO₂.

S.No	Gases	Response time (Sec)	Recovery time (Sec)	Sensor response (%)
1	CH ₄	57.48	119.27	1.06
2	H_2	111.77	98.63	12.40
3	NO_2	31.17	185.03	81.69

Table 2: Response time, recovery time, and sensor responses for $Ti_3C_2T_x - 24 - 550$ sample at 100 °C for different concentrations of NO₂ gas.

S.No	NO ₂ (ppm)	Response time (Sec)	Recovery time (Sec)	Sensor response (%)			
1	50	31.17	185.03	81.69			
2	10	32.83	142.78	26.65			
3	5	81.20	61.18	14.69			

Though for all gases, the sample shows negative responses, the sensor response is better in the case of NO_2 (Table 1), which is

~77 and ~12 times higher compared to that of CH_4 and H_2 gases. Hence, we have performed sensing responses for a lower concentration of NO₂ gas (10 ppm and 5 ppm) (Table 2). It is observed that even for 5ppm of NO₂, the sample has a higher response compared to that of CH_4 and H_2 at 50 ppm.

In general, the hydrogen atom-containing gases such as CH₄ and H₂ are considered reducing in nature as they donate electrons to the interacting surface; whereas NO2 is an oxidizing gas, which withdraws electrons. From the Tauc plot, it is observed that the $Ti_3C_2T_x$ - 24 - 550 becomes semiconductor (3.20 eV) due to the presence of TiO₂ decoration on the surface of multilayer Ti₃C₂T_x MXene. In most cases, the TiO₂ decorated MXene sample behaves like an n-type semiconductor,¹⁴ but here in our case annealing at argon atmosphere shows p-type semiconductor behavior. From literature, it is observed that Ti vacancies are responsible for p-type conductivity for TiO₂,⁴¹ here TiO₂ formed on MXene surfaces in argon atmosphere may contain Ti vacancies, which is responsible for the p-type behavior of the sample for NO₂ gas. However, for CH₄ and H₂, it behaves n-type. We know that pristine MXene has metallic conductivity. Hence, a detailed fundamental study is required to explain such an anomalous sensing behavior of argon atmosphere annealed multilayer MXene sample.

CONCLUSION

A minimal amount of TiO₂ decoration on Ti₃C₂T_x MXene is fabricated by annealing the multilayer MXene at 550 °C in an inert atmosphere. FESEM image shows smaller nanoparticles are present on MXene surfaces and the XRD pattern shows that the nanoparticles correspond to the TiO₂ anatase phase. The TiO₂ decoration is also supported by EDX and FTIR results. From the Tauc plot, it is observed that the bandgap of the TiO₂ decorated MXene sample is ~3.2 eV. At 100 °C temperature, the sample shows negative responses for all the gases (CH₄, H₂, and NO₂ for 50 ppm). For 50 ppm of NO₂ gas, the sample shows ~77 and ~12 times higher response compared to that of CH₄ and H₂. For our sample at 100 °C, NO₂ can be detected even for a lower (5 ppm) concentration which is a very good sensor behavior compared to the other conventional metal oxide semiconductors (200-400 °C).

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CONFLICT OF INTEREST

Authors declared no conflict of interest.

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