

2025

An excellent 3D Cu-MOF with exposed Lewis acidic Cu sites for CO₂ adsorption and catalytic fixation via Cyclic Carbonate synthesis

Anoop Kumar Gupta,^{1,2,*#} Raviraj Ananda Thorat,¹ Tapas Kumar Dutta,¹ Sanhati Sharangi,¹ Raushan Kumar Jha,¹ Abhijit Patra,¹ Sangit Kumar^{1,*}

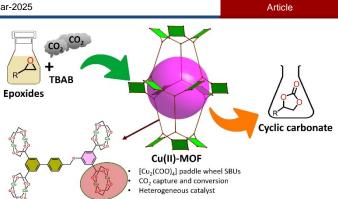
¹Department of Chemistry, Indian Institute of Science Education and Research (IISER) Bhopal, Bhopal Bypass Road, Bhauri, Bhopal 462066, Madhya Pradesh, India. ²Department of Chemistry, Pandit Prithi Nath (PG) College, 96/12 Mahatma Gandhi Marg, Kanpur-208001, India, CSJM University Kanpur, Kanpur, India.

#A.K.G. dedicates this work to Prof. P. K. Bharadwaj on the occasion of his 74th Birthday.

Submitted on: 31-Jan-2025, Accepted on- 18-Feb-2025, and Published on: 03-Mar-2025

ABSTRACT

A novel 3D porous Cu(II)-metal-organic framework (MOF) with exposed Lewis acidic Cu sites has been synthesized under solvothermal conditions utilizing the new tetratopic linker, 4'-((3,5-dicarboxyphenoxy)methyl)-[1,1'-biphenyl]-3,5-dicarboxylic acid. The synthesized Cu(II)-MOF is thoroughly characterized by various physicochemical methods: powder XRD, TGA, FTIR, and gas adsorption studies. The microporous Cu(II)-MOF material featuring open channels which after activation affords unsaturated Lewis acidic Cu(II) metal sites, proved to be a good capturing agent for CO2. The gas adsorption isotherms indicate that activated Cu(II)-MOF' is efficient in CO₂ uptake and in the presence of epoxides and



TBAB as co-catalysts it leads the CO₂ chemical fixation into five-membered cyclic carbonates under mild and solvent free reaction conditions. The implication of unsaturated Cu(II) metal sites and their synergism with TBAB for the chemical fixation of CO₂ were probed using various epoxides by observing the appreciable conversion. Moreover, the catalyst Cu(II)-MOF' upholds its adequate stability as well as recyclability for five consecutive cycles without apparent loss in its catalytic activity. Under nearly similar reaction conditions, the results signify a comparable CO₂ conversion with various reported MOF-based catalysts. Finally, a plausible mechanism for CO₂ fixation with epoxide under the catalytic influence of Cu(II)-MOF' has been proposed.

Keywords: Copper-metal-organic frameworks (MOFs), CO2 capture, chemical conversion, heterogeneous catalysis, cyclic carbonates

INTRODUCTION

The ascending industrialization and global population are intensifying the planetary energy demand which is mostly met by fossil fuel burning that causes decimation in the global climate.^[1,2] According to the NASA global climate change reports, Mauna Loa Observatory, Hawaii measures the global average concentration of atmospheric CO₂ was about 378 ppm in 2005 and rising recklessly to 418 ppm (current), shift towards the hazardous zone with progressing time. Various governments affianced in the Kyoto Protocol of the United Nations Framework Convention on Climate Change to reduce CO₂ emission.^[3] Contrary to its antagonistic environmental implications, the chemical exploitation of CO2, an abundant renewable C1 resource,^[4] has been extensively employed for fine chemical

*Corresponding Author: Anoop Kumar Gupta, Sangit Kumar

Email: sangitkumar@iiserb.ac.in (SK), anoopkrgupta85@gmail.com (AKG)

URN:NBN:sciencein.jmc.2025.1205 DOI: 10.62110/sciencein.jmc.2025.1205 ©Authors CC4-ND-NC; Published by: ScienceIn Publishing https://pubs.thesciencein.org/jmc

afford value-added intermediated and/or products that are extensively used as electrolytes in lithium-ion batteries, intermediates as well as precursors in pesticides, pharmaceuticals, and cosmetics.^[7-10] Acid-catalyzed synthesis of cyclic organic carbonates via cycloaddition of CO₂ and epoxides is a highly atom-economical process. The industrial production of cyclic carbonates requires drastic reaction temperatures and pressures and has self-explanatory shortcomings of separation, purification, and recycling of homogeneous catalysts.^[11] Also, it experiences the use of noxious reactants like phosgene gas, haloformates, or carbon monoxide.[12-14] This has directed attention to developing promising CO2 capture and sequestration (CCS) technologies for the dilemma between rising energy demand and the pressing deterioration of the global climate.^[15] Considerably, these anxieties have been overcome by exploring versatile heterogeneous catalysts such as zeolites, coordination

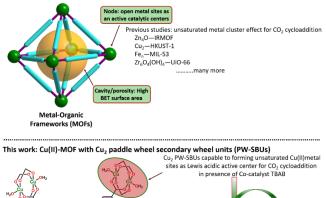
synthesis via an alternative sustainable approach,^[5] which spurring the research in sustainable and green carbon science.^[6]

Such ventures not only mitigate the greenhouse effect but also

complexes, metal oxides, graphite oxide, and functional polymers, which usually suffer from leaching or poor activity in vast situations.^[16-20] Recently, various research groups have focused on practical applications by utilizing an innovative and efficient class of porous heterogeneous systems, *i.e.*, metalorganic frameworks (MOFs) for the chemical conversion or fixation of CO₂ and epoxides.^[21,22] However, new approaches for the capture of CO₂ and its conversion into fine chemicals through effortless separation and recyclability that feature non-leaching characteristics are still highly desirable.

MOFs are ordered hybrid structures having high porosity, tunable composition, and pore surface, and have drawn considerable research attention in the field of selective gas adsorption and separation, effective heterogeneous catalysis, water splitting, drug delivery, ferroelectricity, fluorescence sensing, etc.^[23-28] Due to the tailorable nature of MOFs, they become promising porous materials and could be selectively adsorbed as well as chemically convert the CO₂ molecule. Consequently, the released CO₂ could be recycled from the carbon cycling on the earth.^[29] Among many strategies, the creation of open metal sites (OMSs) in a MOF material not only provides the adsorption sites for CO2^[30] but can also be employed as heterogeneous Lewis acid catalysts for the efficient chemical conversion of CO₂ into cyclic carbonate (Scheme 1).^[31] The combined benefits of MOFs in the context of adsorbent and heterogeneous catalysts make them an excellent material of choice that satisfies the dual requirements for capture and conversion of CO₂,^[32] and may fulfill several crucial features such as chemical and thermal stability, considerable selective adsorption capacity for CO₂, and high density of accessible OMSs as Lewis acidic and/or other Brønsted acidic sites.^[33] Liang et al. have utilized a 4,4-connected NbO-type Cu-MOF^[34] synthesized from a semirigid tetracarboxylate ligand 5-(3,5dicarboxybenzyloxy)-isophthalic acid (identical to the linker of present work), having the binuclear paddlewheel-type [Cu₂(COO)₄] cluster.^[35]







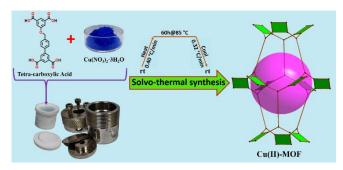
Scheme 1. Exposed Lewis acidic open metal sites for CO₂ fixation via cyclic carbonate synthesis.

Upon heating, a porous MOF embellished with unsaturated metal centers was formed that possessed high BET surface area (1773 m² g⁻¹) and high CO₂ uptakes of 170 cm³ g⁻¹ (7.59 mmol g⁻¹) and 122 cm³ g⁻¹ (5.45 mmol g⁻¹) under 0.95 bar at 273 and 298 K, respectively, and exhibited CO₂/N₂ adsorption selectivity is 21.13 times at 273 K.^[35] Therefore, the blueprint for the construction of new MOFs with the above-mentioned features is an appealing project for the capture and conversion of CO₂.

Taking aforesaid discussion into account, in the present report, we have designed and synthesized a new linker i.e. 4'-((3,5dicarboxyphenoxy)methyl)-[1,1'-biphenyl]-3,5-dicarboxylic acid, (H₄L) containing ether bridging among the isophthalic acid coordination sites on both ends (Scheme1). The thermally stable Cu(II)-MOF with a [Cu₂(COO)₄]- type paddlewheel cluster has been constructed using linker (H4L), and having uniformly distributed channels with large pore volume and exposed unsaturated metal centers (UMCs) is a potential microporous material for chemical fixation of CO₂ to cyclic carbonates. The excellent CO₂ loading capacity and accessible Lewis acidic catalytic Cu sites with TBAB co-catalyst, efficiently fixate CO2 with epoxides to afford cyclic carbonates under mild and solventfree conditions with excellent recyclability and no substantial loss in catalytic activity has been observed. Also, the possible synergistic mechanism of Cu(II)-MOF/TBAB catalysts for the chemical conversion of CO₂ has been proposed.

RESULTS AND DISCUSSION

The tetratopic linker 4'-((3,5-dicarboxyphenoxy)methyl)-[1,1'-biphenyl]-3,5-dicarboxylic acid (**H**₄**L**) has been synthesized through substitution followed by hydrolysis of corresponding tetraester (Scheme S1). The assembly of the **H**₄**L** ligand with Cu(NO₃)₂·3H₂O under solvothermal conditions produced a fine block-shaped, blue-colored **Cu(II)-MOF** (Scheme 2).



Scheme 2. Synthetic scheme for the construction of Cu(II)-MOF.

Several attempts have been made to prepare the crystals suitable for single-crystal diffraction characterizations, however, unsuccessful. However, the structure of the synthesized sample for **Cu(II)-MOF** was deduced from the PXRD. The PXRD pattern of the synthesized **Cu(II)-MOF** matches well with simulated PXRD patterns of ZJNU-50 which was constructed by using an identical and nearly equal length of the linkers (Figure 1).^[36] Therefore, it can be concluded that **Cu(II)-MOF** has an identical network architecture with ZJNU-50, except for the ether

bond (-O-) instead of a slim $C \equiv C$ triple bond bridging two isophthalate groups in the ligand of Cu(II)-MOF.

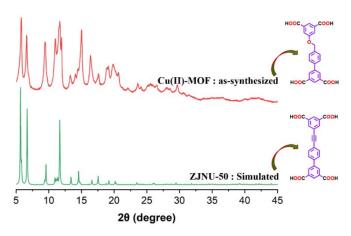


Figure 1. Comparison of PXRD patterns of the synthesized **Cu(II)**-**MOF** and simulated ZJNU-50^[36]. The molecular structures of the used linkers are shown on the right side.

Owing to the isomorphic structure of Cu(II)-MOF with ZJNU-50, the framework of Cu(II)-MOF can therefore be deduced from the crystallographic data of ZJNU-50, and the [Cu₂(COO)₄] secondary building units (SBUs) can be determined for Cu(II)-MOF (Figure 2a). The assembly of [Cu₂(COO)₄] SBU with the isophthalate groups forms the typical type-I windows^[36,37] viewing along the c-axis (Figure 2c), and creates two types of cages by the assembly of the H4L ligand with the [Cu₂(COO)₄] SBUs (Figure 2b). The assembly of the 4-connected H₄L ligand and the 4-connected paddle-wheel SBUs gives rise to an *NbO* network, with the point symbol of $6^{4}8^{2}$.^[38,39] The overall architect incorporated with solvent molecules in their pores, and could be removed by subjecting the as-synthesized Cu(II)-MOF towards a solvent exchange process with acetone followed by their activation at 90 °C under high vacuum. The activated sample (Cu(II)-MOF') are structurally identical with the assynthesized one that is verified by matching their PXRD patterns (Figure S8) and infrared spectroscopy (Figure S10). Furthermore, the TGA measurements show that Cu(II)-MOF can remain stable up to ~280 °C (Figure S11).

Gas Adsorption Studies

The nitrogen adsorption-desorption measurements were carried out at 77K. The N₂ sorption isotherm showed the type IV isotherms with an H1 hysteresis loop (Figure 3a).^[40] The steep uptake of N₂ gas at $P/P_0 <$ 0.01 is the characteristic of microporous materials.^[41] The Brunauer-Emmett-Teller (BET) surface area and pore size distributions were estimated from the N₂ sorption isotherm (Figure S12a and 3b). The BET-specific surface area of **Cu(II)-MOF** was found to be 864 m² g⁻¹ with pore volumes of 0.901 cm³ g⁻¹. The uniform pore size distribution, peak centered at 1.26 nm (12.6 Å), was obtained based on the QSDFT method (Figure 3b). The external surface area estimated from the t-plot method was found to be 204 m² g⁻¹, accounting for the large micropore area of 660 m² g⁻¹ (Figure. S12b).

The CO₂ uptake capacities were measured at two different temperatures, 273K and 298K (Figure 3c and S13a). The CO₂ uptake capacity was found to be 3.95 mmol g^{-1} (88.4 cm³ g^{-1} or 17.4 wt%) at 273 K and 1 bar. At the same time, the CO₂ uptake was obtained at 2.33 mmol g^{-1} (52.2 cm³ g^{-1} or 10.2 wt%) at 298 K and 1 bar.

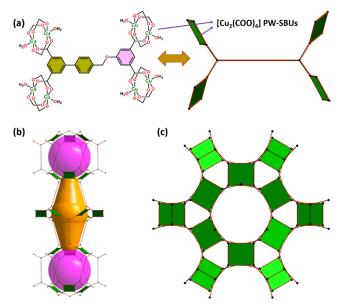


Figure 2. (a) Schematic diagram showing the ligation of **H4L** linker with Cu^{2+} ions to form **Cu(II)-MOF** containing [Cu₂(COO)₄] SBUs; (b) two different types of cages; and (c) view of the 1D channels in the framework along the c-axis. The crystal model of **Cu(II)-MOF** was built by replacing the C=C triple bond of ZJNU-50 with an ether bond (-O-).

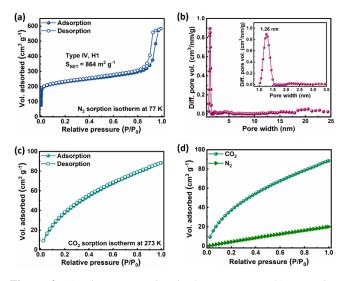
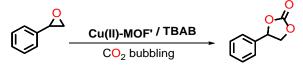


Figure 3 (a) Nitrogen sorption isotherm at 77K, (b) Pore size distribution profile obtained from N_2 adsorption isotherm using nonlocal density functional theory (c) CO₂ sorption isotherms of Cu(II)-MOF measured at 273 K, and (d) Selectivity of CO₂ uptake over N_2 measured at 273 K and 1 bar.

We calculated the isosteric heat of adsorption (Q_{st}) for Cu(II)-MOF using the CO₂ adsorption isotherms collected at two different temperatures (273 and 298 K), applying the Clausius-Clapeyron equation (Figure S13b). The Q_{st} value was found to be 28.3 kJ/mol. The high Q_{st} value suggests the affinity of CO₂ towards **Cu(II)-MOF**, indicating the favorable physisorption of gas molecules within the porous frameworks of the materials.^[42] We further calculated the selectivity for CO₂ adsorption over N₂ in binary mixtures using experimental single-component isotherms applying an ideal adsorbed solution theory (IAST). An equilibrium partial pressure of 0.85 bar for N₂ and 0.15 bar for CO₂ in the bulk phase was considered as the flue gas contains approximately 15% of CO₂. The CO₂/N₂ selectivity for **Cu(II)-MOF** was found to be 10 at 273 K (Figure 3d).

Catalytic conversion of CO₂ to Cyclic Carbonates

The structural observation of **Cu(II)-MOF** shows that the larger channel of the activated **Cu(II)-MOF'** framework comprised with the high-density of the easily accessible unsaturated metal sites which has been established as a convenient CO₂ adsorbent, encouraged us to further investigate its heterogeneous catalytic activity towards chemical fixation of CO₂ via cyclic carbonate synthesis. The present study was concerned with the chemical fixation of CO₂ with epoxides (20 mmol) by using a mixed catalytic system *i.e.* activated **Cu(II)-MOF'** as a catalyst along with tetrabutyl ammonium bromide (TBAB) as a co-catalyst at 90 °C for 12 h (Scheme 3).



Scheme 3. Cycloaddition reaction of CO₂ with epoxides catalyzed by Cu(II)-MOF'.

The optimization of the reaction conditions *i.e.* time, **Cu(II)**-**MOF'** / TBAB loading, and TBAX (X = Br, I, and Cl) selection, were ascertained by choosing the styrene oxide as a model reactant. Initially, the catalytic conversion of CO₂ was carried out with styrene oxide (20 mmol) by using activated **Cu(II)**-**MOF'** (15 mg) along with TBAB (0.4 mmol) at 90 °C for 12 h (Figure 4) approaching complete conversion, 97% (Table1; entry1, Figure S14 and S15). Concurrently, to achieve competent reaction conditions, several catalytic reactions were executed with varying the temperature, and loading of **Cu(II)**-**MOF'** and TBAB (Table 1; entries 1–4).

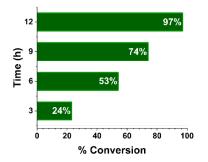


Figure 4. Influence of the reaction time on catalytic performance of Cu(II)-MOF' / TBAB.

With the same reaction parameters, the MOF–co-catalyst [(tetrabutylammonium iodide (TBAI) and tetrabutylammonium chloride (TBAC)] combinations give only 35% and 28% conversions, respectively (Table 1, entries 1, 5 and 6), indicating TBAB is a better choice. Due to the bulkiness of TBAI compared to TBAB causes slow diffusion in the MOF channel or toward the active sites attributed to less conversion, while in the case of TBAC, less conversion compared to TBAB can be attributed to poor nucleophilic and leaving the property of Cl⁻ than Br⁻.

Table 1. Optimization of the reaction condition for the cycloaddition of CO_2 with styrene oxide (as model substrate) catalyzed by **Cu(II)**-**MOF'** under various conditions. ^{*a*}

En try	Cu(II)-MOF' / Co- catalyst	Temp. (°C)	Time (h)	SO conversion (%) [#]
1.	15 mg / TBAB (0.4 mmol)	90	12	97
2.	10 mg / TBAB (0.3 mmol)	80	12	56
3.	15 mg / TBAB (0.4 mmol)	80	12	78
4.	10 mg / TBAB (0.3 mmol)	90	12	61
5.	15 mg / TBAI (0.4 mmol)	90	12	35
6.	15 mg / TBAC (0.4 mmol)	90	12	28
7.	/	90	12	No conversion
8.	15 mg /	90	12	No conversion
9.	/TBAB (0.4 mmol)	90	12	31

 a Reaction Conditions: Styrene oxide (2.3 mL, 20 mmol), solvent-free, Cu(II)-MOF' (10 & 15 mg), CO₂ (bubbling), TBAX (0.3 & 0.4 mmol), 80-90 °C, 12 h. #Catalytic conversion was determined by ¹H NMR spectroscopy.

The best catalytic performance for the model substrate was achieved with 15 mg and 0.4 mmol of Cu(II)-MOF' and TBAB (Figure S16), respectively, as well as with TBAB, among other ammonium halide salts (Figure S17). We also studied the catalyst and co-catalyst free reaction conditions which failed to provide any cyclic carbonate formation (Table 1; entry 7). Meanwhile, the synergy between Cu(II)-MOF' and TBAB towards their catalytic potential was proved by performing the catalytic CO₂ conversion under the influence of the independent Cu(II)-MOF' and TBAB with the model substrate (styrene oxide), where it showed no and 31 % conversion (Table 1; entries 8 and 9), respectively (Figure S18). These independent catalytic performances corroborate that both catalyst and co-catalyst is an essential requirement, where bromide ion (offered by TBAB) is acting as a nucleophile and enables the opening of the epoxide rings and, thereby, endorses the cyclic carbonate formation.^[31]

Table 2. Recycling catalytic test ^a

entry	Cycle	Conversion (%) ^b
1	fresh	97
2	first	91
3	second	90
4	third	88
5	fourth	86
		nol), Cu(II)-MOF' (15 mg), 12 h. Based on the ¹ H NMR

of styrene epoxide and cyclic carbonate

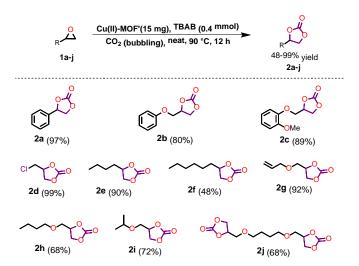
The robustness and sustainability of a catalytic system is a prime requirement to perform their activity in multiple cycles, here, the present catalytic system is executed by their reusability experiment till five cycles (Table 2). After completion of each catalytic cycle, the Cu(II)-MOF' was separated through filtration followed by their washing with chloroform/acetone and drying to use it in the consecutive cycles. The reusability studies reveal that, till five cycles the catalytic activity is similar for each run and no appreciable loss in the conversion of CO2 was observed (Table 2 and S19). The framework integrity of Cu(II)-MOF' of each cycle was quite consistent with the original one, confirmed by recording their PXRD after each cycle, which rule out the probability of metal leaching (Figure 5a). Furthermore, the heterogeneity of Cu(II)-MOF' was supported by performing the hot filtration experiment using the model substrate, where the reaction mixture was filtered after 3 h in hot condition, without washing it, and immediately the filtrate was further allowed for the reaction at the optimized reaction conditions. We have not observed any considerable progress with time in terms of conversion of epoxide (Figure 5b, and S20).

To ascertain the broader scope and generality of the present catalytic system towards the CO2 chemical fixation was explored with a range of epoxides bearing different substituent groups and molecular sizes [styrene oxide (1a); phenyl glycidyl ether (1b); glacidyl-2-methoxy phenyl ether (1c); epichlorohydrin (1d); 1,2epoxy hexane (1e); 1,2-epoxy octane (1f); allyl glycidyl ether (1g); butyl glycidyl ether (1h); glycidyl isopropyl ether (1i); 1,4butane diol diglycidyl (1j)] and the result being summarized in Scheme 4. Under the optimized reaction conditions, cycloaddition of CO₂ with phenyl glycidyl ether and glacidyl-2methoxy phenyl ether shows 80% and 89% conversion, respectively (Figure S21 and S22). The catalytic yield of an epoxide with a -CH₂OPh group is significantly lower than those of other epoxides with shorter substituents.^[43] Compared to aromatic epoxides, the aliphatic epoxides with smaller size *i.e.* epichlorohydrin shows an excellent conversion (Figure S23). Among the aliphatic epoxides, as the substituent sizes increase, the conversion into cyclic carbonates significantly decreases from 93% for allyl glycidyl ether (Figure S24) to 90% for 1,2epoxy hexane (Figure S25), 68% for butyl glycidyl ether (Figure S26), 63% for glycidyl isopropyl ether (Figure S27), and only 48% for 1,2-epoxy octane (Figure S28).

The reduced catalytic capability of Cu(II)-MOF' for the abovementioned epoxides can be predominantly attributed to the fact

that the impediment in the diffusion rate of large-sized epoxides through porous voids greatly decreases the contact of substrates with the catalytic sites, resulting in a steady decrease in the cyclic carbonate conversion.^[44,45] With the bifunctional 1,4-butane diol diglycidyl, we observed the formation of only one product (68% conversion) bearing two carbonate groups (Figure S29).

Finally, the catalytic potential of **Cu(II)-MOF'** has been introduced to compare with paddle wheel SBUs



Scheme 4. Substrate screening to yield of various cyclic carbonates from the cycloaddition of CO_2 with corresponding epoxides using catalyst **Cu(II)-MOF'** with TBAB. ^aReaction conditions: epoxide (20 mmol), **Cu(II)-MOF'** (15 mg), TBAB (0.4 mmol), 90 °C, CO₂ (bubbling), 12 h. The conversion was evaluated from the ¹H NMR spectra by integration of epoxide versus cyclic carbonate peaks (Supporting Information, page S24, and S32-S40).

containing various Cu(II) metal ion-based MOF as heterogeneous catalysts for the catalytic fixation of CO2 and epoxides to cyclic carbonates (see Table 3). The catalytic potential of a MOF, for the conversion of CO₂ to cyclic carbonates, depends mainly on the porosity of MOF, the type of acidic catalytic center (Lewis acid or Brønsted acid), coordination sphere and linkers with various functional groups. Therefore, for the sake of comparison, all the chosen MOFs in Table 3 have copper ion-based paddlewheel SBUs as active catalytic sites, formed by polycarboxylate linkers. Here, we are comparing the catalytic conversion of the styrene oxide (1a), epichlorohydrin (1d), and Allyl glycidyl ether (1g) as well as the reaction conditions and times have also been taken under consideration. Compared to various reported MOF catalysts, the excellent catalytic activity of Cu(II)-MOF' toward CO2 cycloaddition with epoxides, illuminates its believability as a new valuable family member for MOFs to heterogeneous epoxide CO2 cycloaddition catalysts.

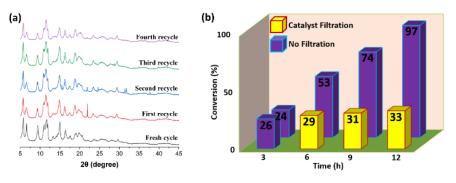


Figure 5. (a) PXRD pattern of the catalyst Cu(II)-MOF after each catalytic reaction cycle showing the framework integrity, (b) Reaction time examination for hot-filtration experiment showing the heterogeneous nature of catalyst Cu(II)-MOF

S. No.	MOF	Catalyst	Cocatalyst	Epoxide	Temperature / Pressure	Time (h)	Conv (%)/Yield(%)	Ref
1.	1	0.4 mol%	0.2 mol%	1a (17 mmol)	70 °C / 1 bar	16	90/	[31]
2.	MMCF-2	0.125 mol%	0.58 g	1g (25 mmol)	rt / 1 bar	48	/37.6	[44]
3.	LCu'	5 wt %	1 mmol	1a (mmol)	120 °C / 20 bar	12	50/	[46]
4.	[Cu-MOF]	5 wt %	1.0 mol%	1a (20 mmol)	70 °C / 1 atm	10	92/	[47]
5.	[Cu-MOF]	0.01 mmol	2 mol%	1a (25 mmol)	100 °C / 1 bar	4	69/	[48]
6.	1'	0.2 mol%	1 mmol	1a (20 mmol)	rt / 1 bar	8	/ 89	[49]
7.	Cu(II)-MOF	0.02 mmol		1d (20 mmol)	80 °C / 8 bar	24	93/	[50]
8.	1	0.2 mol%	0.5 g	1d (20 mmol)	rt / 1 atm	48	88/	[51]
9.	HKUST-1	20mg		1a (20 mmol)	100 °C / 2 Mpa	4	-/48	[52]
10.	MMPF-9	0.31 mmol	0.58 g	1g (25 mmol)	rt / 1 bar	48	/29.7	[53]
11.	HNUST-9	9 mg	1 mmol	1a (20 mmol)	80 °C / balloon pressure	48	44.3/	[54]
12.	1	0.4 mol%	0.5 mol%	1a (2.0 mmol)	60 °C / 0.1 MPa	12	99/	[55]
13.	1a	0.01 mmol	0.3 mmol	1a (20 mmol)	100 °C / 1MPa	6	64.1/	[56]
14.	CZJ-10	0.001 mmol	0.2 mmol	1a (2 mmol)	rt / 1 atm	50	/>99	[57]
15.	[TMOF-1]	1 mol%	10 mol%	1d (20 mmol)	rt / 1 bar	48	/92	[58]
16.	Cu(II)-MOF	15 mg	0.4 mmol	1a, 1d, 1g (20 mmol)	90 °C / CO ₂ (bubbling)	12	97, 99, 93/	This Work

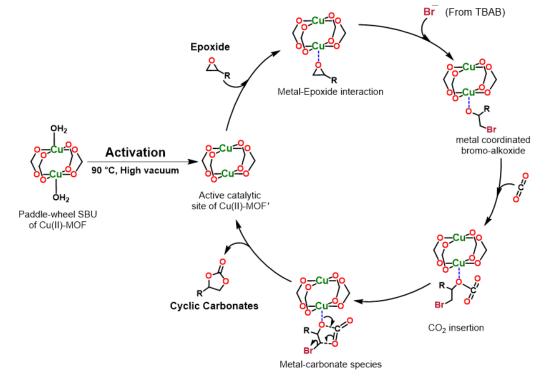
Table 3. Comparison of catalytic performance of Cu(II)-MOF' with reported MOFs of Cu(II) ion-based SBUs towards chemical fixation of CO₂ with epoxides.

Plausible mechanism for the Cu(II)-MOF' catalyzed chemical fixation of CO₂ into cyclic carbonates

Based on the structural features and previous reports,^[59] we propose the plausible catalytic cycle for the CO_2 -epoxides cycloaddition reaction using the Cu(II)-MOF' and TBAB

oxygen of the bromo-alkoxide intermediate leading to the CO_2 insertion. Finally, intramolecular ring-closing yields the corresponding cyclic carbonate with concomitant elimination of the corresponding cyclic carbonate along with the regeneration of the active catalytic sites.

(Scheme 5). In the present work, the coordinatively unsaturated Lewis acidic Cu(II) metal centers and bromide ions from TBAB, together act as a binary system. catalyst The catalytic reaction is initiated by the coordination of the epoxide oxygen atom to the unsaturated Lewis acidic Cu(II) center and the activating epoxy ring.^[60] Subsequently, the bromide ion generated from the TBAB opens the epoxide ring from the less sterically hindered carbon atom and leads to the formation of the metalcoordinated bromoalkoxide intermediate, considered a rate-limiting step.^[53,61] In the next step, the CO₂ interacts with the



Scheme 5. The plausible mechanism for Cu(II)-MOF catalyzed chemical fixation of CO₂.

EXPERIMENTAL SECTION

Reagents and Chemicals

The starting chemicals, as well as Cu(NO₃)₂·3H₂O (98%) were obtained from commercial suppliers; Sigma Aldrich, and Alfa Aesar, and used as received. Various used cyclic epoxides were purchased from TCI Chemicals (India). Deionized (DI) water obtained from the Milli-Q system with a resistivity of 18.2 MΩ.cm was used throughout the experiment. Other reagents were purchased from commercial suppliers and used without further purification. All solvents were procured from S. D. Fine Chemicals, India, and used after the drying/purifying by following standard methods.

General methods

Powder X-ray diffraction (PXRD) experiments were conducted on a PANalytical Empyrean XRD instrument equipped with monochromatic Cu K α (1.54 Å) radiation. Data were acquired for 2 θ values of 5° to 50°. Thermogravimetric analysis (TGA) was performed on a Perkin Elmer TGA-6000 instrument. The samples were heated under a nitrogen atmosphere from 30 °C to 800 °Cat a rate of 10 °Cmin⁻¹. ¹H-NMR and ¹³C-NMR spectra were recorded on a Bruker Avance III 400/500 NMR spectrometer at 400/500 MHz and 100/125 MHz, respectively, in CDCl₃ and DMSO-*d*₆ with Me4Si as the internal standard. High-resolution mass spectroscopic (HRMS) analysis is performed on quadrupole-time-of-flight Bruker MicroTOFQ II mass spectrometer equipped with an ESI source. The IR spectrum was recorded directly on a PerkinElmer FT-IR spectrometer, Spectrum two.

The Quantachrome Autosorb-iQ XR equipment was used for the gas sorption measurements. Prior to the measurement, the sample was soaked in dry acetone for 8 days with changing the acetone twice in a day to exchange DMF and water solvent molecules. N2 gas adsorption-desorption measurements were carried out at 77 K to determine the surface area and the porosity. ASIQwin software was used to analyze all the isotherms. Degassing of the samples was carried out under a high vacuum using the same instrument for 16 h at 90 °C before the analysis. The pore size distribution was obtained by analyzing the N₂ adsorption isotherms using the quenched solid density functional theory (QSDFT) method.

Ligand Synthesis

The ligand 4'-((3,5-dicarboxyphenoxy)methyl)-[1,1'-biphenyl]-3,5-dicarboxylic acid has been synthesized via a substitution reaction by using diethyl 5-hydroxyisophthalate and dimethyl 4'-(bromomethyl)-[1,1'-biphenyl]-3,5-dicarboxylate, followed by the hydrolysis of the corresponding ester in alkali solutions, and details are provided in supporting information (Scheme S1 and Figure S1-S7).

MOF Synthesis and its activation

In a typical synthesis, 20 mg of the synthesized tetracarboxylic linker (4'-((3,5-dicarboxyphenoxy)methyl)-[1,1'-biphenyl]-3,5dicarboxylic acid), 45 mg of Cu(NO₃)₂.3H₂O, 1mL of deionized water, 2 mL of DMF, and 2 drops of HCl (12N) were added in a teflon-lined stainless autoclave. Afterward, the autoclave was kept in a microprocessor oven at 85 °C for 60 h with heating and cooling rates of 0.4 °C/minute and 0.32 °C/minute, respectively. Blue-colored block-shaped crystals of **Cu(II)-MOF** were collected by filtration: yielding 23 mg.

In the activation process, firstly the as-prepared **Cu(II)-MOF** was immersed in dry acetone for 8 days while changing the acetone twice a day. The framework integrity of the acetone exchanged framework remains sustainable which is proved by the matching PXRD pattern of the acetone exchanged framework (**Cu(II)-MOF**_{AE}) with the **Cu(II)-MOF** (Figure S8). Secondly, **Cu(II)-MOF**_{AE} was heated at 90 °C under a high vacuum to accomplish a completely solvent-free framework (**Cu(II)-MOF**'), having coordinatively unsaturated Lewis acidic Cu(II) ions, that could be easily recognized by its change in color from cyan-green to dark violate (Figure S9). The PXRD spectrum of **Cu(II)-MOF**' is in good accordance with the **Cu(II)-MOF** and **Cu(II)-MOF**AE, suggesting that frameworks remain intact in their structural integrity after the process of activation (Figure S8).

Catalytic study for the chemical conversion of CO₂

The catalytic chemical conversion of CO₂ was performed as reported in the literature,[31] where a mixture of epoxide (20 mmol), catalyst **Cu(II)-MOF'** (15 mg), and co-catalyst Bu₄NBr (tetra butyl ammonium bromide, TBAB) (0.4 mmol) in a 10 mL Schlenk tube was stirred at 90 °C under continuous bubbling of CO2 (99.999%). After achieving the maximum conversion at a substantial reaction time, the reaction mixture was filtered and the catalyst was washed with CHCl₃ and acetone. The product conversion of the reaction was evaluated from the filtrate using ¹H NMR spectroscopy through the integration of epoxide hydrogen (*I*H_{CE}) versus cyclic carbonate hydrogen (*I*H_{CC}) peaks in the ¹H NMR spectra.

CONCLUSION

In summary, by using a novel tetratopic linker, 4'-((3,5dicarboxyphenoxy)methyl)-[1,1'-biphenyl]-3,5-dicarboxylic acid, we have successfully generated a paddle-wheel SBUs containing microporous NbO-type Cu(II)-MOF having identical network architecture with ZJNU-50. The evacuated framework featuring exposed unsaturated Cu(II) metal sites decorated channels, shows both the excellent BET surface area of 864 m² g^{-1} and CO₂ uptake capacity (3.95 and 2.33 mmol· g^{-1} at 1 bar for 273 and 298 K, respectively) with a CO₂/N₂ selectivity of 10 at 273 K. Furthermore, Cu(II)-MOF' exhibits excellent catalytic activity for chemical fixation of CO2 with various epoxides via synthesis of five-membered cyclic carbonates under solvent-free and ambient reaction condition. Also, the synergy between exposed unsaturated Cu(II) metal sites and TBAB signifies the comparable catalytic CO₂ conversion to various reported Cu(II) paddle wheel MOFs. The wider substrate scope and excellent recyclability, signify its prospective for practical utilization of CO2 to valuable chemicals.

SUPPORTING INFORMATION

Synthetic methodology, details of gas adsorption analysis, % conversion calculation, ¹H & ¹³C NMR, HRMS-ESI, PXRD, FT-IR, TGA, and ¹H NMR spectra of the cyclic carbonates **2a-2j** are

available in the Supporting Information as PDF (available from article page online).

AUTHOR INFORMATION

Sangit Kumar https://orcid.org/0000-0003-0658-8709 Anoop Kumar Gupta https://orcid.org/0000-0002-1587-2093 Raviraj Ananda Thorat https://orcid.org/0000-0001-6106-556X Tapas Kumar Dutta https://orcid.org/0000-0001-6431-2060 Sanhati Sharangi https://orcid.org/0000-0001-5161-4422 Raushan Kumar Jha https://orcid.org/0000-0002-2143-0937 Abhijit Patra https://orcid.org/0000-0003-3144-1813

CREDIT AUTHORSHIP CONTRIBUTION STATEMENT

Sangit Kumar: Supervision, Validation, Writing - review & editing, Funding acquisition, Resources. Anoop Kumar Gupta: Methodology, Investigation, Formal analysis, Data curation, Writing - original draft, Writing - review & editing, Funding acquisition, Resources. Raviraj Ananda Thorat: Methodology, Investigation, Formal analysis, review & editing. Tapas Kumar Datta: Gas adsorption studies, Formal analysis, Data curation, Writing - review & editing. Raushan Kumar Jha: Methodology, investigation, formal analysis, review & editing. Abhijit Patra: Gas adsorption studies, Validation, review & editing, Resources.

DECLARATION OF COMPETING INTEREST

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

ACKNOWLEDGEMENT

DST-SERB (CRG/2019/000017: S.K. acknowledges CRG/2023/002473) New Delhi and IISER Bhopal for financial support. A. K. G. sincerely acknowledges SERB, India, for a National Post-doctoral Fellowship (PDF/2019/001334). A.K.G. is also grateful to the Secretary, Board of Management, and Principal Prof. Anoop Kumar Singh, Pandit Prithi Nath (P.G.) College, Kanpur, U.P., India for providing laboratory facilities and the Department of Chemistry for various equipment. R.A.T acknowledges the Council of Scientific and Industrial Research New Delhi [09/1020(0113)/2017-EMR-I]. AP thanks MHRD STARS/APR2019/CS/560/FS for financial support. All authors sincerely acknowledge IISER Bhopal for its research facilities and infrastructure.

REFERENCES AND NOTES

- Z. Yuan, M.R. Eden, R. Gani. Toward the Development and Deployment of Large-Scale Carbon Dioxide Capture and Conversion Processes. *Ind. Eng. Chem. Res.* 2016, 55 (12), 3383–3419.
- M. Aresta, A. Dibenedetto, A. Angelini. Catalysis for the valorization of exhaust carbon: From CO₂ to chemicals, materials, and fuels. technological use of CO2. *Chem. Rev.* 2014, 114 (3), 1709–1742.
- L.C. Lau, K.T. Lee, A.R. Mohamed. Global warming mitigation and renewable energy policy development from the Kyoto Protocol to the Copenhagen Accord - A comment. *Renew. Sustain. Energy Rev.* 2012, 16 (7), 5280–5284.
- C.A. Trickett, A. Helal, B.A. Al-Maythalony, et al. The chemistry of metal-organic frameworks for CO₂ capture, regeneration and conversion. *Nat. Rev. Mater.* 2017, 2 (8), 17045–17060.

- Q. Liu, L. Wu, R. Jackstell, M. Beller. Using carbon dioxide as a building block in organic synthesis. *Nat. Commun.* 2015, 6 (1), 5933.
- M.D. Burkart, N. Hazari, C.L. Tway, E.L. Zeitler. Opportunities and Challenges for Catalysis in Carbon Dioxide Utilization. ACS Catal. 2019, 9 (9), 7937–7956.
- J. Artz, T.E. Müller, K. Thenert, et al. Sustainable Conversion of Carbon Dioxide: An Integrated Review of Catalysis and Life Cycle Assessment. *Chem. Rev.* 2018, 118 (2), 434–504.
- A. Giri, M.W. Hussain, B. Sk, A. Patra. Connecting the dots: Knitting cphenylresorcin[4]arenes with aromatic linkers for task-specific porous organic polymers. *Chem. Mater.* 2019, 31 (20), 8440–8450.
- S. Han. Structure and dynamics in the lithium solvation shell of nonaqueous electrolytes. *Sci. Rep.* 2019, 9 (1), 5555.
- H. Li, Y. Niu. Preparation of poly(propylene carbonate-co-εcaprolactone) and their applications in drug delivery. *Int. J. Polym. Mater. Polym. Biomater.* 2018, 67 (3), 192–198.
- J.Q. Wang, D.L. Kong, J.Y. Chen, F. Cai, L.N. He. Synthesis of cyclic carbonates from epoxides and carbon dioxide over silica-supported quaternary ammonium salts under supercritical conditions. *J. Mol. Catal. A Chem.* **2006**, 249 (1–2), 143–148.
- A.B. Paninho, A.L.R. Ventura, L.C. Branco, et al. CO₂ + ionic liquid biphasic system for reaction/product separation in the synthesis of cyclic carbonates. *J. Supercrit. Fluids* **2018**, 132, 71–75.
- W.F. Monteiro, M.O. Vieira, E.F. Laschuk, et al. Experimentaltheoretical study of the epoxide structures effect on the CO2 conversion to cyclic carbonates catalyzed by hybrid titanate nanostructures. *J. CO2 Util.* **2020**, 37, 20–28.
- C.A. Montoya, C.F. Gómez, A.B. Paninho, et al. Cyclic carbonate synthesis from CO₂ and epoxides using zinc(II) complexes of arylhydrazones of β-diketones. *J. Catal.* **2016**, 335, 135–140.
- T.M. Gür. Carbon Dioxide Emissions, Capture, Storage and Utilization: Review of Materials, Processes and Technologies. *Prog. Energy Combust. Sci.* 2022, 89, 100965.
- S. Wilmouth, A.C. Durand, S. Goretta, et al. Lactone kinetic resolution by acylation - Application to the enantioselective synthesis of estrane derivatives. *European J. Org. Chem.* 2005, 22 (22), 4806–4814.
- D.J. Darensbourg, W.C. Chung, A.D. Yeung, M. Luna. Dramatic behavioral differences of the copolymerization reactions of 1,4cyclohexadiene and 1,3-cyclohexadiene oxides with carbon dioxide. *Macromolecules* 2015, 48 (6), 1679–1687.
- D.M. Fenton, P.J. Steinwand. Noble Metal Catalysis. III. Preparation of Dialkyl Oxalates by Oxidative Carbonylation. J. Org. Chem. 1974, 39 (5), 701–704.
- S. Abate, K. Barbera, G. Centi, P. Lanzafame, S. Perathoner. Disruptive catalysis by zeolites. *Catal. Sci. Technol.* 2016, 6 (8), 2485–2501.
- R. Luo, X. Zhou, Y. Fang, H. Ji. Metal- and solvent-free synthesis of cyclic carbonates from epoxides and CO₂ in the presence of graphite oxide and ionic liquid under mild conditions: A kinetic study. *Carbon N. Y.* **2015**, 82 (C), 1–11.
- D. Prasad, K.N. Patil, J.T. Bhanushali, B.M. Nagaraja, A.H. Jadhav. Sustainable fixation of CO₂ into epoxides to form cyclic carbonates using hollow marigold CuCo₂O₄ spinel microspheres as a robust catalyst. *Catal. Sci. Technol.* **2019**, 9 (16), 4393–4412.
- B. Bousquet, A. Martinez, V. Dufaud. Zinc–Azatrane Complexes as Efficient Catalysts for the Conversion of Carbon Dioxide into Cyclic Carbonates. *ChemCatChem* 2018, 10 (4), 843–848.
- J. Wang, Y. Zhang, Y. Su, et al. Fine pore engineering in a series of isoreticular metal-organic frameworks for efficient C₂H₂/CO₂ separation. *Nat. Commun.* 2022, 13 (1), 200.
- L. Yang, P. Cai, L. Zhang, et al. Ligand-Directed Conformational Control over Porphyrinic Zirconium Metal-Organic Frameworks for Size-Selective Catalysis. J. Am. Chem. Soc. 2021, 143 (31), 12129.
- 25. K. Natarajan, A.K. Gupta, S.N. Ansari, M. Saraf, S.M. Mobin. Mixed-Ligand-Architected 2D Co(II)-MOF Expressing a Novel Topology for an Efficient Photoanode for Water Oxidation Using Visible Light. ACS Appl. Mater. Interfaces 2019, 11 (14), 13295–13303.

- P. Kumar, N. Kaur, P. Tiwari, A.K. Gupta, S.M. Mobin. Gelatin-Coated Copper-Based Metal-Organic Framework for Controlled Insulin Delivery: Possibility toward Oral Delivery System. ACS Mater. Lett. 2023, 5 (4), 1100–1108.
- A.K. Gupta, D. De, R. Katoch, A. Garg, P.K. Bharadwaj. Synthesis of a NbO Type Homochiral Cu(II) Metal-Organic Framework: Ferroelectric Behavior and Heterogeneous Catalysis of Three-Component Coupling and Pechmann Reactions. *Inorg. Chem.* 2017, 56 (8), 4697–4705.
- M. Gupta, M. Ahmad, R. Singh, et al. Zn(II)/Cd(II) based coordination polymers synthesized from a semi-flexible dicarboxylate ligand and their emission studies. *Polyhedron* 2015, 101, 86–92.
- H. Demir, G.O. Aksu, H.C. Gulbalkan, S. Keskin. MOF Membranes for CO₂ Capture: Past, Present and Future. *Carbon Capture Sci. Technol.* 2022, 2, 100026.
- Z.A.K. Khattak, N. Ahmad, H.A. Younus, et al. Ambient conversion of CO2 and epoxides to cyclic carbonates using 3D amide-functionalized MOFs. *Catal. Sci. Technol.* **2024**, 14 (7), 1888–1901.
- A.K. Gupta, N. Guha, S. Krishnan, P. Mathur, D.K. Rai. A Three-Dimensional Cu(II)-MOF with Lewis acid–base dual functional sites for Chemical Fixation of CO₂ via Cyclic Carbonate Synthesis. *J. CO2 Util.* 2020, 39, 101173.
- A. Shafique, R. Saleem, R.R.M. Khan, et al. Metal-organic frameworks as heterogeneous catalysts for CO₂ cycloaddition: A promising strategy for CO2 mitigation and utilization. *Mater. Today Chem.* 2024, 41, 102296.
- J. Tapiador, E. García-Rojas, P. Leo, et al. Copper MOFs performance in the cycloaddition reaction of CO₂ and epoxides. *Microporous Mesoporous Mater.* 2023, 361, 112741.
- 34. Z.J. Lin, L.W. Han, D.S. Wu, Y.B. Huang, R. Cao. Structure versatility of coordination polymers constructed from a semirigid tetracarboxylate ligand: Syntheses, structures, and photoluminescent properties. *Cryst. Growth Des.* **2013**, 13 (1), 255–263.
- 35. Z. Liang, J. Du, L. Sun, et al. Design and synthesis of two porous metalorganic frameworks with nbo and agw topologies showing high CO2 adsorption capacity. *Inorg. Chem.* **2013**, 52 (19), 10720–10722.
- C. Song, Y. Ling, Y. Feng, et al. A NbO-type metal-organic framework exhibiting high deliverable capacity for methane storage. *Chem. Commun.* 2015, 51 (40), 8508–8511.
- X. Lin, J. Jia, X. Zhao, et al. High H₂ adsorption by coordinationframework materials. *Angew. Chemie - Int. Ed.* 2006, 45 (44), 7358– 7364.
- D.S. Li, Y.P. Wu, J. Zhao, J. Zhang, J.Y. Lu. Metal-organic frameworks based upon non-zeotype 4-connected topology. *Coord. Chem. Rev.* 2014, 261 (1), 1–27.
- M. Li, D. Li, M. O'Keeffe, O.M. Yaghi. Topological analysis of metalorganic frameworks with polytopic linkers and/or multiple building units and the minimal transitivity principle. *Chem. Rev.* 2014, 114 (2), 1343– 1370.
- T.K. Dutta, A. Patra. Post-synthetic Modification of Covalent Organic Frameworks through in situ Polymerization of Aniline for Enhanced Capacitive Energy Storage. *Chem. - An Asian J.* 2021, 16 (2), 158–164.
- 41. S. Bandyopadhyay, A.G. Anil, A. James, A. Patra. Multifunctional Porous Organic Polymers: Tuning of Porosity, CO₂, and H₂ Storage and Visible-Light-Driven Photocatalysis. ACS Appl. Mater. Interfaces 2016, 8 (41), 27669–27678.
- M. Waseem Hussain, S. Bandyopadhyay, A. Patra. Microporous organic polymers involving thiadiazolopyridine for high and selective uptake of greenhouse gases at low pressure. *Chem. Commun.* 2017, 53 (76), 10576–10579.
- 43. Y.L. Wu, G.P. Yang, S. Cheng, et al. Facile Incorporation of Au Nanoparticles into an Unusual Twofold Entangled Zn(II)-MOF with Nanocages for Highly Efficient CO₂ Fixation under Mild Conditions. *ACS Appl. Mater. Interfaces* **2019**, 11 (50), 47437–47445.

- 44. W.Y. Gao, Y. Chen, Y. Niu, et al. Crystal engineering of an nbo topology metal-organic framework for chemical fixation of CO₂ under ambient conditions. *Angew. Chemie - Int. Ed.* **2014**, 53 (10), 2615–2619.
- 45. R. Babu, R. Roshan, A.C. Kathalikkattil, D.W. Kim, D.W. Park. Rapid, Microwave-Assisted Synthesis of Cubic, Three-Dimensional, Highly Porous MOF-205 for Room Temperature CO₂ Fixation via Cyclic Carbonate Synthesis. ACS Appl. Mater. Interfaces 2016, 8 (49), 33723– 33731.
- 46. D. De, T.K. Pal, S. Neogi, et al. A Versatile CuII Metal-Organic Framework Exhibiting High Gas Storage Capacity with Selectivity for CO2: Conversion of CO₂ to Cyclic Carbonate and Other Catalytic Abilities. *Chem. - A Eur. J.* **2016**, 22 (10), 3387–3396.
- 47. S.N. Ansari, P. Kumar, A.K. Gupta, P. Mathur, S.M. Mobin. Catalytic CO2 Fixation over a Robust Lactam-Functionalized Cu(II) Metal Organic Framework. *Inorg. Chem.* **2019**, 58 (15), 9723–9732.
- K. Maity, C.K. Karan, K. Biradha. Porous Metal-Organic Polyhedral Framework containing Cuboctahedron Cages as SBUs with High Affinity for H2 and CO₂ Sorption: A Heterogeneous Catalyst for Chemical Fixation of CO₂. *Chem. - A Eur. J.* **2018**, 24 (43), 10988– 10993.
- V. Sharma, D. De, R. Saha, et al. A Cu(II)-MOF capable of fixing CO2 from air and showing high capacity H2 and CO2 adsorption. *Chem. Commun.* 2017, 53 (100), 13371–13374.
- 50. S.S. Dhankhar, R. Das, B. Ugale, R.S. Pillai, C.M. Nagaraja. Chemical fixation of CO2 under solvent and co-catalyst-free conditions using a highly porous two-fold interpenetrated Cu(II)Metal-Organic framework. *Cryst. Growth Des.* **2021**, 21 (2), 1233–1241.
- P.Z. Li, X.J. Wang, J. Liu, et al. Highly Effective Carbon Fixation via Catalytic Conversion of CO2 by an Acylamide-Containing Metal-Organic Framework. *Chem. Mater.* 2017, 29 (21), 9256–9261.
- J. Kim, S.N. Kim, H.G. Jang, G. Seo, W.S. Ahn. CO2 cycloaddition of styrene oxide over MOF catalysts. *Appl. Catal. A Gen.* 2013, 453, 175– 180.
- W.Y. Gao, L. Wojtas, S. Ma. A porous metal-metalloporphyrin framework featuring high-density active sites for chemical fixation of CO2 under ambient conditions. *Chem. Commun.* **2014**, 50 (40), 5316– 5318.
- J. Liao, W. Zeng, B. Zheng, et al. Highly efficient CO2 capture and conversion of a microporous acylamide functionalized: Rht -type metalorganic framework. *Inorg. Chem. Front.* 2020, 7 (9), 1939–1948.
- 55. W.M. Wang, W.T. Wang, M.Y. Wang, et al. A Porous Copper-Organic Framework Assembled by [Cu12] Nanocages: Highly Efficient CO2Capture and Chemical Fixation and Theoretical DFT Calculations. *Inorg. Chem.* **2021**, 60 (12), 9122–9131.
- C.Y. Gao, H.R. Tian, J. Ai, et al. A microporous Cu-MOF with optimized open metal sites and pore spaces for high gas storage and active chemical fixation of CO₂. *Chem. Commun.* **2016**, 52 (74), 11147–11150.
- M. Zhao, S. Ou, C. De Wu. Improvement of the CO₂ Capture Capability of a Metal-Organic Framework by Encapsulating Dye Molecules inside the Mesopore Space. *Cryst. Growth Des.* **2017**, 17 (5), 2688–2693.
- G. Zhang, G. Wei, Z. Liu, S.R.J. Oliver, H. Fei. A Robust Sulfonate-Based Metal-Organic Framework with Permanent Porosity for Efficient CO2 Capture and Conversion. *Chem. Mater.* 2016, 28 (17), 6276–6281.
- 59. E.E. MacIas, P. Ratnasamy, M.A. Carreon. Catalytic activity of metal organic framework Cu₃(BTC) 2 in the cycloaddition of CO₂ to epichlorohydrin reaction. *Catal. Today* **2012**, 198 (1), 215–218.
- J. Liu, Z. Li, X. Zhang, et al. Introducing Nonstructural Ligands to Zirconia-like Metal-Organic Framework Nodes to Tune the Activity of Node-Supported Nickel Catalysts for Ethylene Hydrogenation. ACS Catal. 2019, 9 (4), 3198–3207.
- 61. A.K. Gupta, D. De, K. Tomar, P.K. Bharadwaj. A Cu(II) metal-organic framework with significant H₂ and CO₂ storage capacity and heterogeneous catalysis for the aerobic oxidative amination of C(sp3)-H bonds and Biginelli reactions. *Dalt. Trans.* **2018**, 47 (5), 1624–1634